

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Previously presented) A fuel injection device comprising:

a valve body that includes:

a downstream end opening;

a fuel passage communicated with the downstream end opening; and

a valve seat located adjacent to the downstream end opening;

a valve member that is located radially inward of the valve body and is seatable against the valve seat of the valve body;

an injection hole plate that includes a cover wall, which covers the downstream end opening of the valve body, wherein the cover wall includes:

a thin wall portion, through which at least one injection hole is defined;

and

a thick wall portion, which is located radially outward of the thin wall portion and has a wall thickness greater than that of the thin wall portion; and
a nozzle holder that receives the valve body, wherein:

the nozzle holder includes a support portion, which supports a downstream end surface of the cover wall of the injection hole plate; and

a portion of the injection hole plate, which is located radially outward of the thick wall portion, is welded to one of the valve body and the nozzle holder.

2. (Original) The fuel injection device according to claim 1, wherein the injection hole plate is clamped between the valve body and the support portion of the nozzle holder.

3. (Original) The fuel injection device according to claim 1, wherein the injection hole plate is clamped between the valve body and the nozzle holder.

Claims 4 and 5. (Canceled)

6. (Original) The fuel injection device according to claim 1, wherein:
the injection hole plate further includes a peripheral wall, which extends from the
cover wall in an upstream direction; and
the peripheral wall is fitted to one of the valve body and the nozzle holder.

Claim 7. (Canceled)

8. (Original) The fuel injection device according to claim 6, wherein the cover
wall of the injection hole plate is welded to the one of the valve body and the nozzle
holder at a welding portion, which is located radially outward of the injection hole.

9. (Original) The fuel injection device according to claim 1, wherein a
downstream end surface of the valve member is generally flat.

10. (Original) The fuel injection device according to claim 1, wherein a downstream
end of the valve member and the injection hole plate define a generally flat fuel space
therebetween.

11. (Original) The fuel injection device according to claim 1, wherein the fuel
injection device is of a direct injection type that directly injects fuel into a combustion
chamber of an internal combustion engine.

Claim 12. (Canceled)

13. (Previously presented) A fuel injection device comprising:
a valve body that includes:
a downstream end opening;

a fuel passage communicated with the downstream end opening; and
a valve seat located adjacent to the downstream end opening;
a valve member that is located radially inward of the valve body and is seatable
against the valve seat of the valve body;
an injection hole plate that includes a cover wall, which covers the downstream
end opening of the valve body, wherein the cover wall includes at least one injection
hole formed through the cover wall; and
a nozzle holder that receives the valve body, wherein:
the nozzle holder includes a support portion, which supports a downstream end
surface of the cover wall of the injection hole plate;
the cover wall of the injection hole plate includes a thin wall portion and a thick
wall portion, wherein the thin wall portion covers the downstream end opening of the
valve body, and the thick wall portion is formed around the thin wall portion;
a portion of the injection hole plate, which is located radially outward of the thick
wall portion, is welded to one of the valve body and the nozzle holder; and
the at least one injection hole is formed through the thin wall portion of the
cover wall.

14. (Original) A fuel injection device according to claim 13, wherein the
injection hole plate is clamped between the valve body and the nozzle holder.

15. (Original) A fuel injection device according to claim 13, wherein: the
injection hole plate further includes a peripheral wall, which extends from the cover wall
in an upstream direction; and the peripheral wall is fitted to one of the valve body and
the nozzle holder.

Claims 16-17. (Canceled)

18. (Original) A fuel injection device according to claim 15, wherein the cover wall of the injection hole plate is welded to one of the valve body and the nozzle holder at a welding portion, which is located radially outward of the injection hole.

Claims 19-24. (Canceled)

25. (Original) A fuel injection device comprising:
a valve body that includes:

 a downstream end opening;
 a fuel passage communicated with the downstream end opening; and
 a valve seat located adjacent to the downstream end opening;

 a valve member that is located radially inward of the valve body and is seatable against the valve seat of the valve body; and

 an injection hole plate that includes a cover wall, which covers the downstream end opening of the valve body, wherein the cover wall includes at least one injection hole formed through the cover wall, wherein:

 the cover wall includes a reinforcing rib located radially outward of the injection hole; and

 a portion of the cover wall, which has a projecting length smaller than that of the reinforcing rib, is welded to the valve body.

26. (Original) The fuel injection device according to claim 25, wherein:
the injection hole plate further includes a peripheral wall, which extends from the cover wall in an upstream direction; and
a downstream end of the valve body is located radially inward of the peripheral wall of the injection hole plate.

27. (Original) The fuel injection device according to claim 25, wherein the portion of the cover wall, which is welded to the valve body, is located radially outward of a radially innermost peripheral edge of the reinforcing rib.

28. (Original) The fuel injection device according to claim 25, wherein the portion of the cover wall, which is welded to the valve body, is located radially outward of the injection hole and extends continuously in a circumferential direction.

29. (Original) The fuel injection device according to claim 25, wherein the reinforcing rib extends continuously in a circumferential direction of the cover wall.

30. (Original) The fuel injection device according to claim 25, wherein the reinforcing rib protrudes in a downstream direction from a downstream end surface of the cover wall.

31. (Original) The fuel injection device according to claim 30, wherein the portion of the cover wall, which is welded to the valve body, is a base portion of the reinforcing rib.

32. (Original) The fuel injection device according to claim 31, wherein the cover wall is laser welded to the valve body by a laser beam irradiated onto the base portion from a point located radially outward of the reinforcing rib.

33. (Original) The fuel injection device according to claim 25, wherein:
an outer section of the cover wall located radially outward of the injection hole forms a thick wall portion that has a wall thickness greater than that of an inner section of the cover wall, which is located radially inward of the outer section of the cover wall and has the injection hole;

the thick wall portion includes a recessed groove, wherein the reinforcing rib is arranged radially inward of the recessed groove; and

the portion of the cover wall, which is welded to the valve body, is a bottom part of the recessed groove.

34. (Previously presented) The fuel injection device according to claim 1, wherein said thick wall portion comprises a reinforcing rib and wherein a wall portion of the cover wall located radially outward of the reinforcing rib has a wall thickness less than that of the reinforcing rib.

35. (Previously presented) The fuel injection device according to claim 1, wherein said thick wall portion is not substantially supported by said support portion of the nozzle holder.

36. (Previously presented) The fuel injection device according to claim 1, wherein said support portion supports substantially solely an outer peripheral edge of said thick portion.

37. (Previously presented) A fuel injection device comprising:

a valve body that includes:

a downstream end opening;

a fuel passage communicated with the downstream end opening; and

a valve seat located adjacent to the downstream end opening;

a valve member that is located radially inward of the valve body and is seatable against the valve seat of the valve body;

an injection hole plate that includes a cover wall, which covers the downstream end opening of the valve body, wherein the cover wall includes:

a thin wall portion, through which at least one injection hole is defined; and

a thick wall portion, which is located radially outward of the thin wall portion and has a wall thickness greater than that of the thin wall portion, wherein the thick wall portion includes a reinforcing rib, and a wall portion of the cover wall located radially outward of the reinforcing rib has a wall thickness less than that of the reinforcing rib; and

a nozzle holder that receives the valve body, wherein:

the nozzle holder includes a support portion, which supports a downstream end surface of the cover wall of the injection hole plate; and

the injection hole plate is welded to one of the valve body and the nozzle holder.